

CAUTION

HYDRAULIC POWER PRESS

WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(ie. eye, face, hearing etc.)

- Never start machine unless all guards are in place and properly adjusted.
- Foot pedal control protected against accidental activation.
- Two-hand control system located safe distance from point of operation.
- Never leave control mode selector keys in machine. Supervisor keeps keys during operation.
- Beware of all dangerous moving machinery parts.
- Keep work area clean. Foreign materials may cause poor footing.
- Use “inch” stroke control mode for setup purposes.
- Use hand-feeding tools to place and retrieve parts.
- Die blocks used during die setting and maintenance operations: interlocked to disconnect power while using.
- De-energize and lockout all energy systems before making adjustments/ repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read owners operation manual.

Immediately report all machinery malfunctions